



Single Flute Uncoated

**HSS, Countersinks, Single Flute**

| Drill Size | Decimal Equiv | OAL     | Shank ø | 60° Part #              | 82° Part #              | 90° Part #              |
|------------|---------------|---------|---------|-------------------------|-------------------------|-------------------------|
| 1/4        | .2500         | 1-7/16  | 3/16    | <a href="#">RC27601</a> | <a href="#">RC27714</a> | <a href="#">RC27823</a> |
| 3/8        | .3750         | 1-21/32 | 1/4     | <a href="#">RC27602</a> | <a href="#">RC27715</a> | <a href="#">RC27824</a> |
| 1/2        | .5000         | 1-13/32 | 1/4     | <a href="#">RC27603</a> | <a href="#">RC27716</a> | <a href="#">RC27825</a> |
| 3/4        | .7500         | 1-27/32 | 1/2     | <a href="#">RC27604</a> | <a href="#">RC27717</a> | <a href="#">RC27826</a> |
| 1          | 1.0000        | 2-13/16 | 1/2     | <a href="#">RC27605</a> | <a href="#">RC27718</a> | <a href="#">RC27827</a> |



Four Flute Uncoated

**HSS, Countersinks, Four Flute**

| Drill Size | Decimal Equiv | OAL   | Shank ø | 60° Part #              | 82° Part #              |
|------------|---------------|-------|---------|-------------------------|-------------------------|
| 1/2        | .5000         | 3-7/8 | 1/2     | <a href="#">RC27932</a> | <a href="#">RC28032</a> |
| 5/8        | .6250         | 4     | 1/2     | <a href="#">RC27940</a> | <a href="#">RC28040</a> |
| 3/4        | .7500         | 4-1/8 | 1/2     | <a href="#">RC27948</a> | <a href="#">RC28048</a> |
| 7/8        | .8750         | 4-1/4 | 1/2     | <a href="#">RC27956</a> | <a href="#">RC28056</a> |
| 1          | 1.0000        | 4-3/8 | 1/2     | <a href="#">RC27964</a> | <a href="#">RC28064</a> |

